

AMENDMENTS TO THE SPECIFICATION

On page 1 of the Specification, please replace paragraph no. 3 with the following amended paragraph:

In the conventional electric pump, a frame making up an outer shell of the electric motor was formed of ~~an aluminum die-cast~~ die-cast aluminum, an iron core of a stator for the electric motor was press fit into an inner circumferential face of the frame, and the frame was screwed into a bracket on the pump from the hand of the frame (e.g., by six screws). Also, a bearing on the pump rotatably bearing a rotor of the electric motor is supported by an intermediate bracket that is a separate component from the frame, and the intermediate bracket is screwed into the frame from the hand of the pump (e.g., by four screws).

On page 2 of the Specification, please replace the first full paragraph with the following:

In the conventional apparatus as constituted in the above manner, the frame was screwed into the bracket on the pump from the hand of the frame, and the intermediate bracket was screwed into the frame from the hand of the pump, whereby right hand and left hand ~~two~~ ways of screwing were required (i.e., clockwise and counterclockwise directions), resulting in a problem that the electric motor was assembled with difficulties. Also, since the iron core made of iron was press fit into the frame made of aluminum, the press fit iron core might be shaky due to a difference in the thermal expansion coefficient between the frame and the iron core. If the press fit interference was increased to prevent the shakiness, a greater residual stress was caused by press fitting, resulting in a problem that the motor performance was degraded. Also, since the

mounting flange provided circumferentially on one side was formed integrally with the frame made of aluminum, no abutment face existed between the frame and the mounting flange, taking effect to reduce the water proofing portion. However, since the frame was made of aluminum, the outer shell was increased in size, resulting in a problem that the mounting was worsen.

On page 4 of the Specification, please replace lines 21-22 with the following:

FIG. 7 is a cross-sectional view of the embodiment 1 of the invention taken along the line ~~A-A~~VII-VII in FIG. 3.

On page 5 of the Specification, please replace the first and second paragraphs with the following amended paragraphs:

An embodiment 1 of the present invention will be described below with reference to the accompanying drawings. FIG. 1 is a front view showing an electro-hydraulic power steering apparatus. FIG. 2 is a cross-sectional view showing a motor portion and a control device portion as shown in FIG. 1. FIG. 3 is a side view of a motor as shown in FIG. 2. FIG. 4 is a side view of a pump as shown in FIG. 2. FIG. 5 is a front view of a first housing on the motor side. FIG. 6 is a front view of the first housing on the pump side. Also, FIG. 7 is a cross-sectional view taken along the line ~~A-A~~VII-VII in FIG. 3. In the figures, the same or like parts are designated by the same numerals.

First of all, referring to FIGS. 1 to 4, the electro-hydraulic power steering apparatus 1 has integrated a motor portion 2, a control device portion 3 and a pump portion 4. A control device 7 is disposed in a space surrounded by one side of a first housing 5 and one side of a second

housing 6, a motor 8 is disposed on the other side of the first housing 5, and a pump housing 9 for a pump portion 4 is disposed on the other side of the second housing 6. The first housing 5, the second housing 6 and the pump housing 9 are made from ~~an aluminum die cast~~ die-cast aluminum. An iron core 12 of a stator 11 having steel plates laminated is press fit into an inner circumferential face of the frame 10 making up an outer shell of the motor 8 made from a steel plate, and a rotor 13 is disposed with a certain clearance from the inner circumferential face of the iron core 12. The first housing 5 is formed integrally with a support portion 15 supporting a first bearing 14 rotatably bearing the rotor 13, the first bearing 14 having an outer ring fixed to the support portion 15. The frame 10 has a receiving portion 17 for receiving a second bearing 16 rotatably bearing the rotor 13 on the hand opposite to the pump.